

Compact Table-Top Universal Tester

# EZ Test



Compact solutions for performing tests

# EZ Test

Table-Top Universal Testing Instruments





## Lightweight and Compact

The compact size fits easily on table tops.

An "open table" design provides open access from both sides of the table to ensure a large work space.

## Convenient to Use

The table height was significantly lowered. This makes it easier to exchange jigs and samples, and to perform a wide variety of operations.



## Finger-Tip Operation

An adjustable controller, which enables finger-tip control of crosshead positioning and test start operations, is included standard.

This allows adjusting the control panel position and angle to match the posture of the operator.

## High-Precision Testing System

### Test Force Measurements Guaranteed with a High-Precision Load Cell with a Capacity of 5 kN Max.

The system uses a high-precision load cell that guarantees accuracy to within  $\pm 0.5\%$  of the indicated value (high-precision type) over a wide range from 1/500 to 1/1 of the rated capacity.

#### Compliance

JIS B7721 Class 1

ISO 7500-1 Class 1

EN 10002-2 Grade 1

ASTM E4

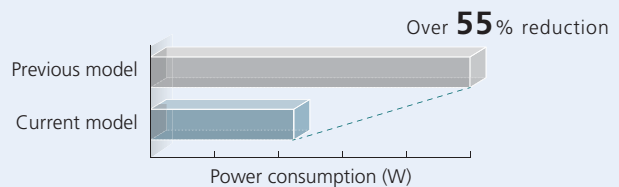
This helps ensure highly reliable evaluation tests over a wide range of loads.

Note: Shimadzu recommends validation at an installation site that meets the requirements specified in these standards.



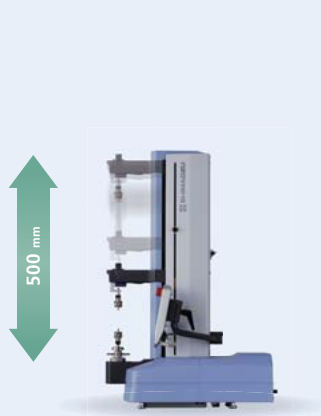
## Environmental Measures

Environmental measures are now a given. Power consumption was reduced by over 55% compared to previous models.



## Ample Product Line to Meet a Wide Variety of Requirements

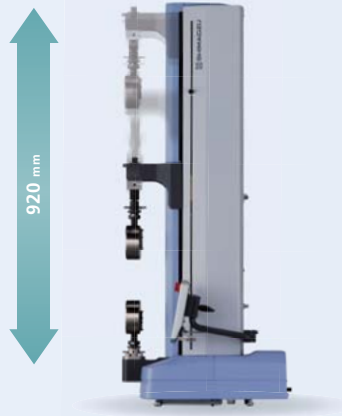
With 3 tester models and 12 types of load cells available, the optimal system can be selected from 32 possible combinations. Furthermore, a high-speed model with a return speed of 3000 mm/min significantly shortens test cycle times.



EZ-SX Short Model

This is ideal for testing food texture, pharmaceuticals and their packaging, and electrical/electronic parts. With a wide range of testing speeds, it can accommodate all sorts of evaluation testing applications.

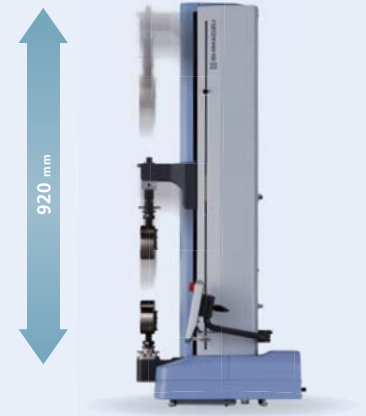
Max. Capacity	500 N
Max. Stroke	500 mm
Test Speed Range	0.001 to 1000 mm/min
Max. Return Speed	1500 mm/min



EZ-LX Long-Stroke Model

With a 5 kN maximum capacity, this is perfect for tensile testing and bend testing of plastics. The 920 mm stroke capacity also makes it perfect for testing rubber, film, and other materials with long elongation.

Max. Capacity	5 kN
Max. Stroke	920 mm
Test Speed Range	0.001 to 1000 mm/min
Max. Return Speed	1500 mm/min



EZ-LX HS Long-Stroke and High-Speed Model

The long stroke improves productivity. The 3000 mm/min return speed significantly reduces the wait time between tests, even for tests with long displacements.

Max. Capacity	2 kN
Max. Stroke	920 mm
Test Speed Range	0.001 to 2000 mm/min
Max. Return Speed	3000 mm/min

## Ideal for All Sorts of Evaluation Testing Currently Required by Customers

Physical evaluation testing is now required in more fields than ever before.

EZ Test testers offer an ample selection of specialized jigs and applications to support a wide variety of customer requirements.

Food products

Pharmaceuticals, medical devices, and household items

Electrical/electronic parts

Fibers, papers, and films

Plastics and rubbers

## Evaluating Food Texture

In addition to food flavor, another important factor that affects how good a food tastes is food texture, such as crispiness, glutinousness, tooth feel, and tongue feel. Food texture is conventionally evaluated by means of sensory testing, which has poor repeatability, due to the differences in sensation experienced by different people and variability in their physical state.

EZ Test testers provide a way to obtain objective numerical results that can supplement sensory testing in food development and quality control applications.



### Evaluation of Bread by Compression Test

25 mm thick bread was compression tested using a 36 mm diameter cylindrical jig. Stress was measured at 40% deformation at a test speed of 100 mm/min, in accordance with standard AACC test methods.



### Evaluation of Apple Surface by Hardness Test

Piercing test jigs are used for piercing and penetration tests. They make it possible to evaluate the surface hardness (yield point) of peelings, coatings, etc., on samples such as vegetables, fruits, and jelly beans.



### Evaluation of Butter by Hardness Test

Conical press jigs are used for compression or piercing testing for samples that exhibit thermal plasticity, such as butter, margarine, and bar soap. They are used to evaluate characteristics such as the hardness and spreadability of specimens.



### Evaluation of Jam by Piercing Test

Multi-piercing jigs make it possible to evaluate the hardness or cohesiveness of samples containing food pieces (large number of small pieces with varying shape) or air bubbles dispersed throughout the sample, such as jam with pieces of fruit, ice cream with cookie pieces, or vegetables. To minimize measurement differences between locations tested, this jig enables evaluation of average characteristics.



### Evaluation of Potato Croquette by Teeth Shear Test

This jig is designed to simulate the shape of various types of teeth. It is used to test the compressive, shear, crush, and other characteristics of food specimens. It enables comparative testing of crispiness, brittleness, chewiness, and other characteristics.



### Jig Platform

The upper plate portion can be replaced with various jig attachments including a tray for catching extruded or spilled samples and a waterproof tray. Without any attachments, the platform can be used as a table.



### Evaluation of Gelatin by Viscoelasticity Test

This makes it possible to perform gelatin tests (JIS K 6503) or viscosity tests of other gelatinous samples. It uses a 85 mm tall glass container with a 60 mm internal diameter and a 0.5 inch (12.7 mm) compression plunger (cylindrical jig).



### Evaluation of Asparagus by Shear Test

The Volodkevich bite jig simulates a human incisor tooth biting through a sample. This jig is used to measure the softness or hardness of meat, the shear force required to bite through asparagus or celery or other fibrous fruits or vegetables, or for piercing testing.



### Evaluation of Sausage by Shear Test

This jig enables shear tests of cutting with a blade. In addition to V-cuts for Werner Platzer tests, it also allows replacing blades with other edge profiles. It is used to evaluate shearing of foods such as meats, sausage, cheese, vegetables, and snack bars.



### Evaluation of Cereal by Compression Shear Test

The Kramer shear cell is a specialized jig that uses multiple blades to perform compression, shear, and extrusion tests. It allows evaluation of cereals, beans, sauces containing food pieces, and other samples with non-uniform shapes with good repeatability.



### Evaluation of Beans by Compression Shear Test

This specialized mini-Kramer shear cell allows testing of smaller sample quantities. Just as with the standard size jig, this is used to evaluate samples by shearing, compressing, and extruding the samples.



### Evaluation of Butter by Shear Test

This wire cutter jig uses a 0.3 mm diameter stainless steel wire for shear testing of samples such as butter, margarine, cheese, and noodles. It makes it possible to evaluate the surface and internal firmness of samples.



### Evaluation of Margarine by Spreadability Test

This jig set is used to evaluate how easy it is to spread samples that are normally spread in a thin layer, such as margarine or car wax. The jig set measures the test force required to spread a sample between the upper and lower jigs.



### Evaluation of Cookies by Three-Point Bending Test

This makes it possible to evaluate the breaking strength or brittleness of samples by performing a bending test. It is ideal for testing the three-point bending strength of samples such as biscuits or chocolate bars. Different types of upper punches or supports can be selected based on the sample.



### Evaluation of Potato Chips by Break Strength Test

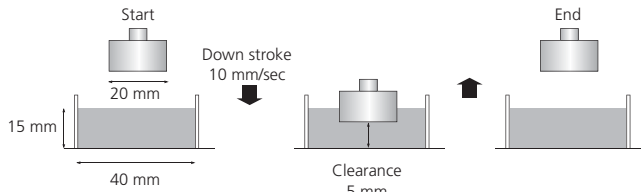
This jig is used for penetration testing items such as snack foods and potato chips. Measuring the test force required to break samples allows the measurement values to be used as an index for evaluating brittleness or crispiness.



## Evaluation Tests of Nursing Care Foods

This jig set is used to test foods intended for people with difficulty in swallowing, based on the notification issued by the Japanese Consumer Affairs Agency, or to test "universal design foods" advocated by the Japan Care Food Conference. It is designed to accurately measure even small test force profiles obtained from soft foods.

A 40 mm diameter container is filled to a depth of 15 mm with the sample, which is then compression tested with a 20 mm diameter plunger.



Load cell attached to lower jig



Load cell attached to crosshead

## Evaluation of Fruit by Crush Test

Ottawa cells are specialized jigs that compress samples and measure the compressive or extrusion force required to extrude the sample through a slit in the bottom. They are used to evaluate samples such as vegetables, fruits, beans, and cereals.



## Evaluation of Noodles by Tensile and Shear Tests

This jig is used to tensile-test various types of noodles, such as udon (thick wheat noodles), soba (buckwheat noodles), or spaghetti. Two jig types can be selected, where one secures the noodles by pinching them between two surfaces and the other secures the noodles by wrapping them and using the tightening force of the noodle itself. It allows evaluation of characteristics such as the tensile strength and elongation of noodles.



## Evaluation of Liquids by Extrusion Force Test

This jig makes it possible to measure the test force required to extrude samples through a hole. The extrusion hole size can be changed based on the concentration and viscosity of the sample. It is used to evaluate liquids such as sauces, pastes, and gels.



## Evaluation of Liquids by Viscoelasticity Test

This is used to evaluate the viscosity of viscous samples, such as yoghurt, cream, sauces, ground fruit or vegetables, or paint. Different compression plates are used based on the viscosity, content of food pieces, or size of samples.





# Evaluation of Pharmaceuticals, Medical Devices, and Household Goods

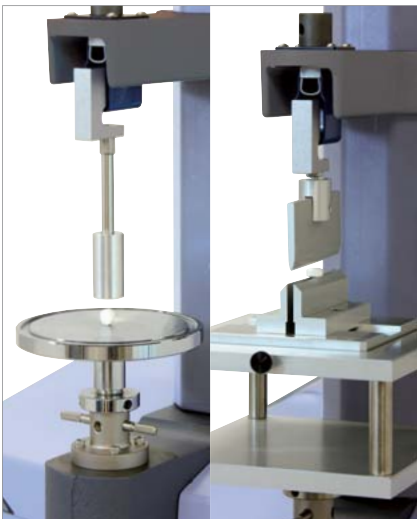
Medical device manufacturers evaluate a variety of strength characteristics so they can guarantee the functionality, performance, and safety of products. Pharmaceuticals and their packaging are tested in detail with respect to their physical properties, ease of loading, ease of removal, ease of ingestion, and other characteristics.



Note: EZ Test testers are compatible with IQ/OQ requirements (but not with ERES).

## Evaluation of Pills by Compression and Splitting Tests

By compression testing, pills, tablet candies, and other such items are evaluated in terms of hardness, powder molding, and surface coating characteristics. The type of compression plate and spherical press jig can be selected based on the tablet size.



## Evaluation of Tablets by Press-Dispense Test

This is used to evaluate the force necessary to press tablets or capsules out of press-through packaging (PTP). By replacing adapters, it can accommodate various shapes of PTP packaging.



## Evaluation of Syringe Needles by Injectability Test

This is used to evaluate the test force required to pierce a vial cap, film, or other material with a syringe needle. The inserted portion of the needle is designed in accordance with dimensions specified in regulations, which makes it possible to reproduce installation of the needle into the syringe.



## Evaluation of Lipstick by Hardness Test

This jig is used to evaluate the hardness of lipstick. The lipstick is secured in a horizontal position and compressed in a vertical direction for evaluation.



## Evaluation of Adhesive Bandages

The physical properties of adhesive bandages are evaluated by testing the force required to peel open the bandage packaging, its adhesiveness, tensile strength, and so on.



## Evaluation of Springs by Compression Test

The compression strength of springs can be measured by compressing the spring between upper and lower compression plates. The lower compression plate is designed so that fine adjustments can be made to the parallelism of the plates.



# Evaluation of Electrical and Electronic Parts

The decreasing scale and increasing density of electronic components and devices mounted on printed circuit boards have increased the requirements for testing the reliability of solder joints used to mount such devices, the durability of the circuit board substrates, and their heat resistance.



## Evaluation of Surface Mounted Devices by 45-Degree Peel Test

This test jig set is used to measure the peel strength of electronic parts, particularly the pins of IC chips.



## Evaluation of Electronic Components by Shear Test

This test jig set is used to press vertically on the components to measure the shear strength.



## Evaluation of Printed Circuit Boards by Cyclic Bending Test

This test jig is for cyclic bending tests of printed circuit boards. It allows observation of fluctuations in resistance in response to cyclic loads and other properties. It enables reproducing tests where thermal expansion and contraction of solder are repeated.



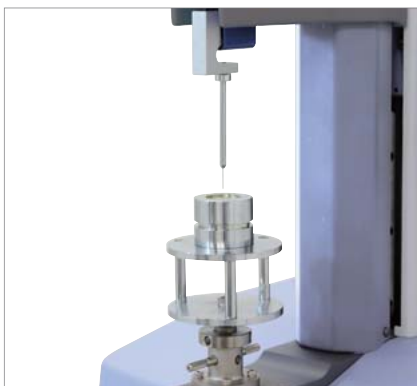
# Evaluation of Fibers, Papers, and Films

The use of highly-functional films as component materials in displays, batteries, and other items has increased significantly. Consequently, requirements for evaluating various strength parameters of these materials have increased as well.



## Evaluation of Film by Piercing Test

This jig makes it possible to measure the piercing strength of various film materials, such as those used in retort (boil-in-bag) pouches. Test samples are cut into circles about 20 mm in diameter for testing.



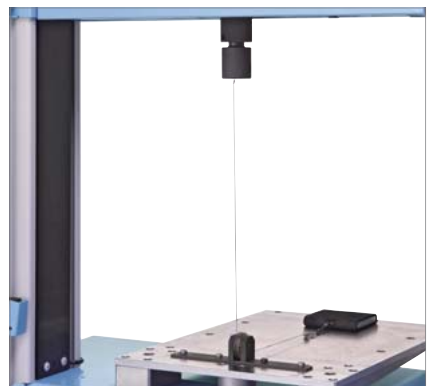
## Evaluation of Fibers by Tensile Test

This jig includes capstans to grip thread, cords, and other narrow fibrous samples so that an initial tension force can be applied and breakage can be prevented at the chuck. Samples are gripped pneumatically.



## Evaluation of Friction Modulus

This test device measures the friction between plastic films and between plastics and other materials. Both static and dynamic frictional forces can be measured seamlessly.



# Evaluation of Plastics and Rubbers

Tensile and bend testing of plastics and rubber requires a testing machine and testing method that complies with standards such as ISO, JIS, or ASTM. EZ Test material testers are able to comply with all such testing standards.

## Tensile Test of Plastic Dumbbell Specimens

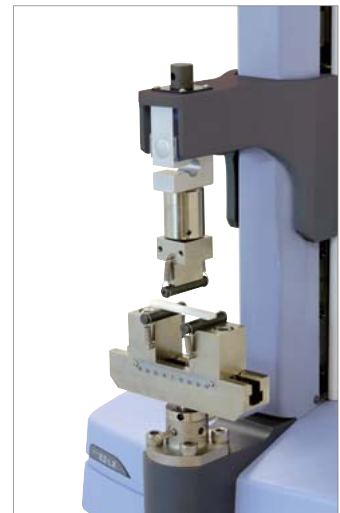
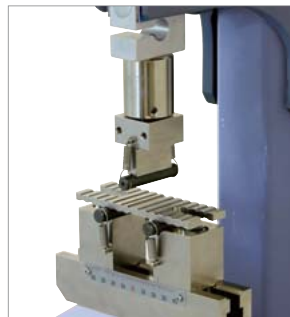
In this example, a plastic tensile test was performed using 5 kN non-shift wedge type grips. The grip faces move horizontally to tighten the grip on the specimen, without moving in the vertical direction. This makes it easy to set the distance between grips and minimize any vertical test forces acting on the specimen during initial tightening. When a tensile test force is applied, it causes the wedges to hold the specimen securely. Furthermore, compliance with ISO standards is possible by using an SSG-H strain gauge type one-touch extensometer.



## Bending Test of Plastics

In this example, a 3-point bending test jig for plastics is used to test the bending of plastic. This 3-point bending test jig for plastics was designed to meet JIS, ISO, and ASTM standards and allows testing for any thickness applicable within the scope of the standards by replacing support sets.

It also includes a jig for setting the distance between supports and checking the parallelism between punches and supports, which makes it easy to adjust the test jig.



## Tensile Test of Rubber Dumbbells

In this example, a rubber dumbbell was tensile-tested using pneumatic flat grips. These grips are able to use air pressure to grip specimens with a constant force, which makes it possible to securely grip rubber and other specimens that decrease in thickness as tension is applied. Also, using an SES-1000 extensometer allows elongation to be accurately measured all the way to the break point.



## Tensile Test of Film

In this example, film was tensile-tested using grips intended for foil. These grips have a special grip face surface that reduces the breakage of film and copper foil specimens at the chuck during testing. When used in combination with a TRViewX non-contact digital video extensometer, elongation and lateral displacement can be accurately measured, which means the modulus of elasticity can be calculated as well.



# Supported by a Thoroughly Refined Operation System



TRAPEZIUM X Material Testing Operation Software



By registering frequently-used parameters in a Quick Parameter List, tests can be started with a single step.



Displays up to four graphs simultaneously. Therefore, various parameters can be monitored in real time. It also provides extensive support for repeating tests, adding tests, or reanalyzing data after tests, such as by combining files.

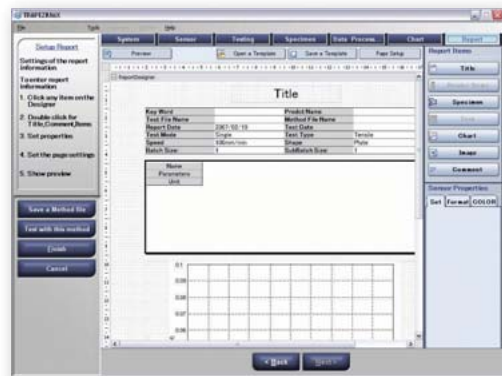


A visual wizard provides guidance for setting parameters with confidence.

Dimensions can be entered from an Excel list or automatically using electronic calipers.



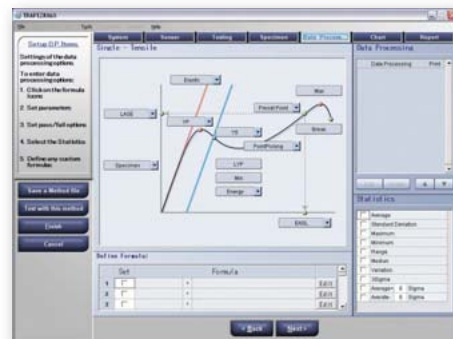
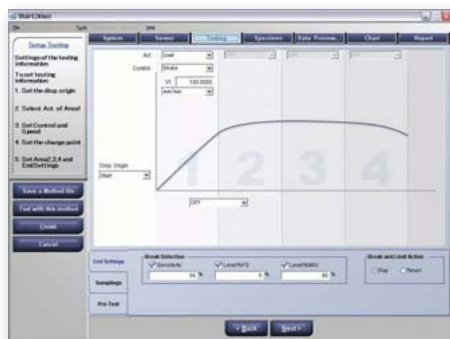
Reports can be laid out with more freedom. Reports can be output in PDF, MS-Word, Excel, or HTML formats and raw data can be output in csv format.



## Single

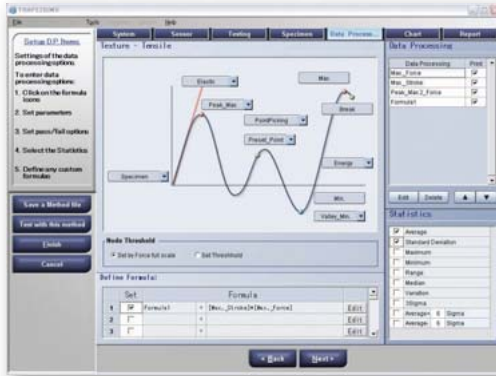
The Single software is specialized for standard testing of plastics, rubber, fibers, textiles, film, paper, electronic components, and other items that involve a single direction of movement.

Tensile tests, compression tests, 3 and 4-point bending tests, peel tests, and more



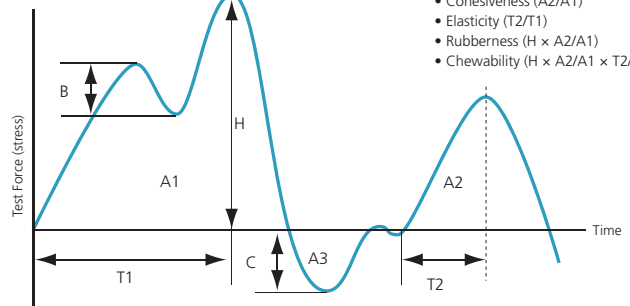
## Texture

This software is ideal for measuring the texture of foods, evaluating various quality parameters, or measuring the physical properties of pharmaceuticals, cosmetics, and other specimens. It allows creation of user-defined control patterns that enable creation of data processing parameters specialized for foods, such as hardness, brittleness, and energy.



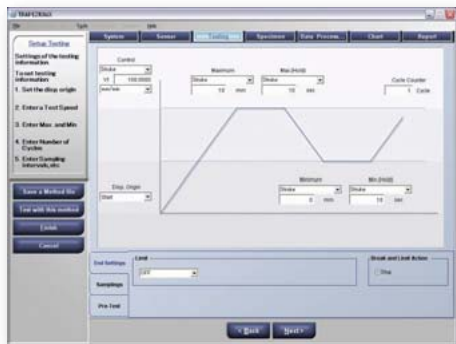
Compression tests (piercing, penetration, and break analysis tests), tensile tests, texture tests (two-bite method), indentation tests, gel strength tests, shear/cutting tests, adhesiveness tests, hardness tests, and more

- Hardness (H)
- Brittleness (B)
- Adhesiveness (A3)
- Cohesiveness (A2/A1)
- Elasticity (T2/T1)
- Rubbiness ( $H \times A2/A1$ )
- Chewability ( $H \times A2/A1 \times T2/T1$ )



## Cycle

This software enables performing endurance testing and other tests that involve repetitive vertical movement. It is especially well suited to testing actual objects of electronic devices or testing the endurance of printed circuit boards and connectors.



## Control

This software enables freely creating a user-specified testing machine movement routine. It makes it possible to configure complicated combinations of tensile, compression, and holding steps.



## TRAPEZIUM LITE X

TRAPEZIUM LITE X Material Testing Operation Software

TRAPEZIUM LITE X is software based on the Single module of TRAPEZIUM X software. Linking the tester to a computer significantly improves the efficiency of routine testing. It is particularly ideal for applications such as quality control testing, which involves performing tests frequently, using a given set of test parameters.



# EZ Test Specifications/Option

## Specifications

Name		EZ Test		
		EZ-SX	EZ-LX	EZ-LX HS
Tester Load Capacity <sup>(note 1)</sup>		Max. 500 N	Max. 5 kN	Max. 2 kN
		The load cell type can be selected from 9 types; 1 N, 2 N, 5 N, 10 N, 20 N, 50 N, 100 N, 200 N, and 500 N.	The load cell type can be selected from 12 types; 1 N, 2 N, 5 N, 10 N, 20 N, 50 N, 100 N, 200 N, 500 N, 1 kN, 2 kN and 5 kN. (Up to 2 kN for EZ-LX HS)	
Load Method		High-precision constant-speed strain measurement using backlash-free ball screw drive		
Test Force Measurement	High-Precision Type <sup>(note 2)</sup>	±0.5 % of indicated value (within 1/500 to 1/1 of load cell rated capacity) Conforms to JIS B 7721 class 0.5, ISO 7500-1 class 0.5, EN 10002-2 grade 0.5, and ASTM E4.		
	Standard-Precision Type <sup>(note 2)</sup>	±1 % of indicated value (within 1/500 to 1/1 of load cell rated capacity) Conforms to JIS B 7721 class 1, ISO 7500-1 class 1, EN 10002-2 grade 1, and ASTM E4..		
	Range	1 range (rangeless)		
	Test Force Calibration	Automatic calibration using calibration cable		
Crosshead Speed Range		0.001 to 1000 mm/min		0.001 to 2000 mm/min
Maximum Return Speed		1500 mm/min		3000 mm/min
Crosshead Speed Accuracy		Within ±0.1% of test force		
Crosshead Speed and Allowable Test Force		Up to the capacity of the load cell used at all speeds		
Distance Between Crosshead and Jig Mounting Surface		500 mm	920 mm	
Maximum Grip Space		Maximum Grip Space 395 mm (500 N max. load cell + tensile jig)	700 mm (5 kN load cell + 5 kN screw type flat grips)	
			755 mm (1 kN load cell + 1 kN screw type flat grips)	
			860 mm (500 N max. load cell + tensile jig)	
Depth of Test Space		100 mm (table section)		
Crosshead Position Detection	Measurement & Display	Optical encoder measurement, digital display (display resolution: 1 µm)		
	Accuracy	0.1% of indicated value or 0.01 mm, whichever is greater		
Crosshead Control		Single test control (single-direction tension or compression test), cycle test control (repetitive tension or compression test)		
Sampling Speed		1 ms MAX (TRAPEZIUM X/TRAPEZIUM LITE X is needed for this function)		
Standard Functions Included		Constant test force (creep) control <sup>(note 3)</sup>		
		Auto-stop and auto-return functions when specimen fracture is detected (crosshead auto home-position return)		
		Test condition file function, user-settable crosshead speed function		
		Display function: Actual test force display or stress display (user settable)		
		Crosshead displacement display in mm or %/GL (user selectable)		
		Peak point test force and stroke		
		Test force and displacement analog output: 0 V to 5 V DC full scale, respectively (for external recorder)		
		USB interface		
		Manual crosshead position fine adjustment		
		Adjustable controller		
Dimensions and Weight		W400 × D530 × H885 mm, Approx. 33 kg	W400 × D530 × H1315 mm, Approx. 55 kg	
Input Power Supply Voltage <sup>(note 4)</sup>		Single phase, 100 V to 150 V AC, 50/60 Hz, or 200V to 230V AC, 50/60 Hz		
Power Capacity		700 VA	850 VA	
Installation Environmental Conditions		Temperature: 5°C to 40°C, Humidity: 20% to 80% (no condensation)		
		Power voltage fluctuation: Within ±10%, Vibration: 10 Hz max., amplitude 5 µm max.		

Note 1: When the load cell capacity is smaller than the tester load capacity, the former is the maximum test force.

Note 2: Shimadzu recommends validation at an installation site that meets the requirements specified in these standards.

Note 3: The test force is kept constant at 70 % or less of the tester load capacity, for within 12 hours.

Note 4: Ground resistance should be 100 Ω or less.

## Tester Options



**Jog Controller**  
346-55922-01  
The jog dial is provided to allow finger-tip operation of the crosshead position.



**Safety Cover**  
EZ-SX: 346-57107-01  
EZ-LX: 346-57107-02  
This is used to ensure safety when specimen fragments are scattered during specimen fracture.



**Control I/O Expansion Box**  
346-55920-01  
Increases the number of the control I/O ports to four. Multiple options\*1 can be simultaneously connected to the control I/O ports.



**Analog Recorder**  
X-T type: 346-59210-01  
Plots test force - time curves.  
X-YT type: 346-51736-01  
Plots test force – time curves and test force – stroke curves.



**Sensor I/O Expansion Box**  
346-55920-02  
Increases the number of the tester sensor I/O ports to two. Multiple options can be simultaneously connected to the sensor I/O ports. BNC cables can be connected to the analog I/O ports (2 ports each).



**Power Cable**  
For EU (VDE standard)  
348-34063-03  
For China (GB standard)  
348-34063-02  
For Japan and North America (UL, CSA, PSE standards)  
348-34063-01 is provided as standard.

A variety of other options are also available. For details, refer to the separate catalog (Optional Accessories for Autograph).

## Additional Load Cell Kits

Select a load cell kit if load cells are to be added to the tester unit kit. The additional load cell kit comprises a cell set (load cell and calibration cable), cell bolt (if required), and upper joint jig (if required).

### LOAD CELL SET

CLASS	EZ-TEST	EZ-LX											
		EZ-LX HS											
		EZ-SX											
	P/N	5 kN	2 kN	1 kN	500 N	200 N	100 N	50 N	20 N	10 N	5 N	2 N	1 N
1	346-55939-XX	10	14	9	13	12	07	06	05	04	03	02	01
0.5	346-55942-XX	10	14	9	13	12	07	06	05	04	03	02	01

## Thermostatic Chamber

Allows testing within an ambient temperature range of -70°C to 250°C. Thermostatic chambers are available only for EZ-L type testers.

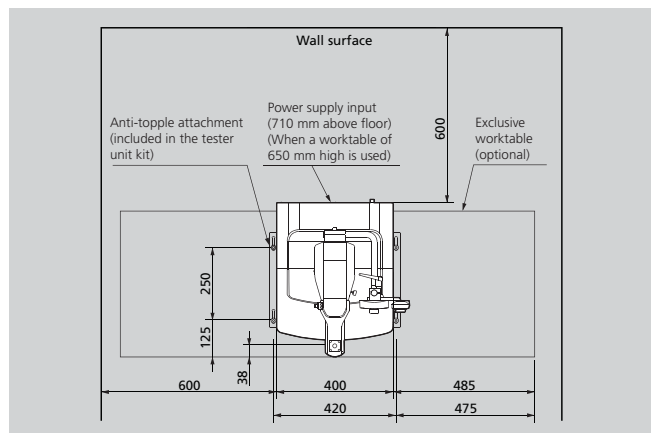
The chambers are custom-ordered. For details, please make a separate inquiry.



## Other Options

Description	P/N	Remarks
Exclusive worktable	340-48580-02	Worktable for EZ Test testers
Anti-topple attachment for EZ-SX/EZ-LX	346-55037-12	Secures the tester unit to the worktable.
	346-55037-11	Secures the tester unit to the worktable, or the worktable to the floor.

## Installation Space



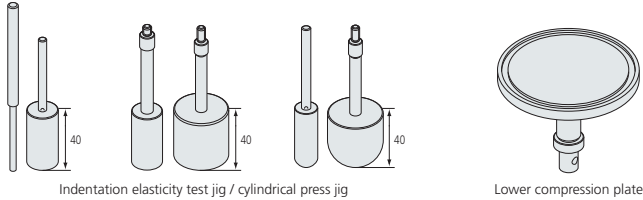
Note: A similar installation space is required for both EZ-SX and EZ-LX.

# Jig Part Number List

## Jig Part Number List

### Probes

#### Indentation Elasticity Test Jig / Cylindrical Press Jig



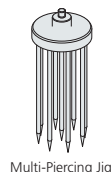
Indentation elasticity test jig set		346-52284-01
Breakdown	Indentation elasticity test jig dia. 3 mm	346-51687-01
	Indentation elasticity test jig dia. 5 mm	346-51687-02
	Lower compression plate dia. 118 mm	346-51687-12

#### List of Part Numbers by Size and Material

ø1	SS	346-57829-02	*1
ø2	SS	348-38504-02	*1
ø3	SS	348-38504-03	*1
	SS	346-51687-01	
ø4	SS	348-38504-04	*1
ø5	SS	348-38505	*1
	SS	346-51687-02	
ø6	SS	348-38506-01	*1
ø7	SS	348-38506-02	*1
ø8	SS	348-38506-03	*1
ø9	SS	348-38506-04	*1
ø10	SS	348-38506-05	*1
	acrylic	346-57801-04	*1
ø11.3 (cross section: 1 cm <sup>2</sup> )	SS	346-57801-03	*1
	acrylic	346-57801-07	*1
ø15	Al	346-57801-08	*1
	acrylic	346-57801-09	*1
ø20	Al	346-57801-01	*1
	acrylic	346-57801-05	*1
ø25	Al	346-57802-09	
	acrylic	346-57802-18	
ø30	Al	346-57802-01	
	acrylic	346-57802-11	
ø35	Al	346-57802-20	
	acrylic	346-57802-21	
ø36	Al	346-57802-02	
	acrylic	346-57802-12	
ø40	Al	346-57802-03 (AOAC, bread compression test)	
	acrylic	346-57802-04	
ø45	Al	346-57802-13	
	acrylic	346-57802-05	
ø50	Al	346-57802-14	
	acrylic	346-57802-06	
ø6.4(ø1/4")	SS	346-57802-15	
	Al	348-38506-06	*1
ø12.7(ø1/2")	Al	346-57801-02	*1
	acrylic	346-57801-06	*1 (JIS/ISO, gelatin test)
ø25.4(ø1")	Al	346-57802-07	
	acrylic	346-57802-16	
ø38.1(ø3/2")	Al	346-57802-10	
	acrylic	346-57802-19	
ø50.8 mm(ø2")	Al	346-57802-08	
	acrylic	346-57802-17	
ø1/2"R tip R	SS	346-57803-01	*1
	acrylic	346-57803-11	*1
ø1"R tip R	SS	346-57803-02	
	acrylic	346-57803-12	

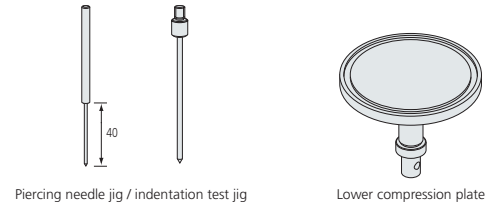
#### Multi-Piercing Jig

Multi-Piercing Jig	346-57804
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Multi-Piercing Jig

#### Piercing Needle Jig / Indentation Test Jig



Indentation elasticity test jig set		346-52283-01
Breakdown	Indentation elasticity test jig dia. 3 mm	346-51813-01
	Indentation elasticity test jig dia. 5 mm	346-51813-02
	Lower compression plate dia. 118 mm	346-51687-12

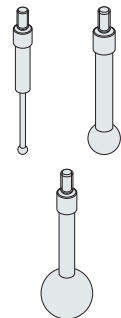
#### List of Part Numbers by Size and Material

ø1(60°taper)	SS	346-57829-02	*1
ø2(60°taper)	SS	348-38503-02	*1
ø3(60°taper)	SS	348-38503-03	*1
	SS	348-38502-01	
ø4(60°taper)	SS	348-38503-04	*1
	SS	348-38502-02	
ø5(60°taper)	SS	348-38503-05	*1
	SS	348-38502-03	

#### Spherical Press Jig / Viscosity Test Jig

##### List of Part Numbers by Size and Material

ø3	SS	348-38511-01
ø4	SS	348-38511-02
ø5	SS	348-38511-03
ø6	SS	348-38511-04
ø7	SS	348-38511-05
ø8	SS	348-38511-06
ø9	SS	348-38511-07
ø10	SS	348-38511-08
ø15	SS	348-38512-01
ø20	SS	348-38512-02
ø25	SS	348-38512-03
ø3.2(ø1/8")	SS	348-38511-09
ø6.4(ø1/4")	SS	348-38511-10
ø12.7(ø1/2")	SS	348-38511-11
ø19.1(ø3/4")	SS	348-38512-04
	acrylic	348-38555-01
ø25.4(ø1")	SS	348-38512-05
	acrylic	348-38555-02

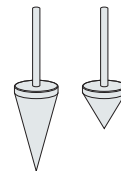


Spherical press jig / viscosity test jig

#### Conical Press Jigs

##### List of Part Numbers by Size and Material

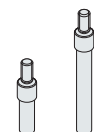
90°(M3 adapter)	acrylic	346-57806-01	*1
60°(M3 adapter)	acrylic	346-57806-02	*1
45°(M3 adapter)	acrylic	346-57806-03	*1
	SS	346-57806-04	*1
40°(M3 adapter)	acrylic	346-57806-05	*1
	SS	346-57806-06	*1
30°(M3 adapter)	acrylic	346-57806-07	*1
	SS	346-57806-08	*1



Conical press jig

#### Probe Extension Adapter

Probe 30-mm extension adapter	348-38500-03
Probe 60-mm extension adapter	348-38500-04
Probe 30-mm extension adapter (with lock nut)	348-38500-01
Probe 30-mm extension adapter (with lock nut)	348-38500-02



Probe extension adapter



\*1 An upper adapter jig is necessary to allow smooth probe replacement.

Upper jig 346-52280-01

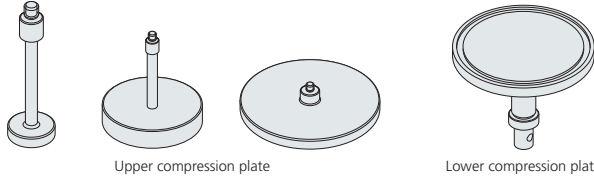


Upper jig

Material notation: SS = Stainless steel, Al = Aluminum

## Compression Jigs

### Compression Plate



Upper compression plate

Lower compression plate

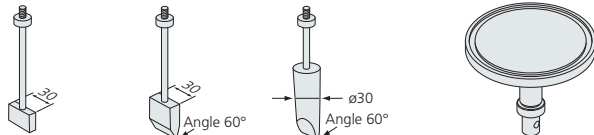
Compression jig set			346-52282-01
Breakdown	Upper compression plate	ø8	346-51687-03
		ø10	346-51687-04
		ø15	346-51687-06
		ø20	346-51687-08
		ø30	346-51687-10
	Lower compression plate	ø118	346-51687-12

### List of Part Numbers by Size and Material

Upper compression plate	ø8	SS	346-51687-03
	ø10	SS	346-51687-04
	ø11.3 (cross section: 1 cm <sup>2</sup> )	SS	346-51687-05
	ø13	SS	348-38554
	ø15	SS	346-51687-06
	ø16	SS	346-51687-07
	ø20	SS	346-51687-08
	ø25	SS	346-51687-09
	ø30	SS	346-51687-10
	ø50	Al	346-57815-01
	ø75	Al	346-57815-02
	ø100	Al	348-38556
	ø118	SS	346-51687-11
Lower compression plate	ø200 (for 1 kN to 5 kN load cells)	Al	346-57816-01
	ø118	SS	346-51687-12
	ø118 (markings at every 20 mm)	SS	346-51687-32
	ø200 (markings at every 30 mm)	Al	346-57816-02

## Shearing and Cutting Jigs

### Toothed Pushrod



Toothed pushrod A

Toothed pushrod B

Toothed pushrod C

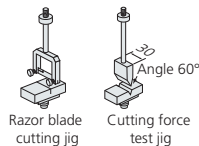
Lower compression plate

### List of Part Numbers

Toothed pushrod A (flat end face)	SS	346-52258-02
Toothed pushrod B (60° cut end face)	SS	346-51814-02
Toothed pushrod B (60° cut end face)	SS	346-51815-02

Toothed pushrod set		346-52285-01
Breakdown	Toothed pushrod B	346-51814-02
	Toothed pushrod C	346-51815-02
	Lower compression plate dia. 118 mm	346-51687-12

Cutting force test jig	346-51817-01
Razor blade cutting jig	346-51816-01

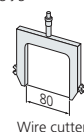


Razor blade cutting jig

Cutting force test jig

### Wire Cutter

Wire cutter (upper) 0.3/1 mm SS wire	346-57817
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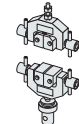


Wire cutter

## Tensile and Peeling Test Jigs

### Tensile Jig

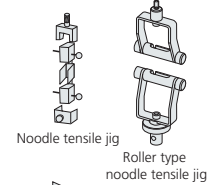
500 N tensile jig set (one each for upper and lower grips)	346-57262-03
500 N upper grip	346-57262-01
500 N lower grip	346-57262-02



Tensile jig

### Noodle Tensile Jig

Noodle tensile jig	346-52264-01
Roller type noodle tensile jig	346-57826

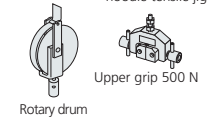


Noodle tensile jig

Roller type noodle tensile jig

### Peeling Test Jig

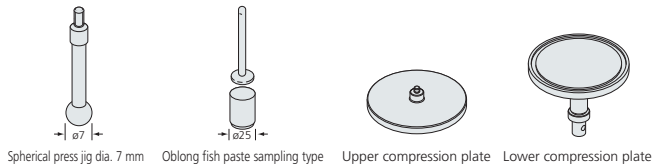
Peeling test jig set		346-52289-01
Breakdown	Rotary drum jig, 1 pc	343-07949-02
	500 N upper grip	346-57262-01



Rotary drum

Upper grip 500 N

## Oblong Fish Paste Test Set



Spherical press jig dia. 7 mm

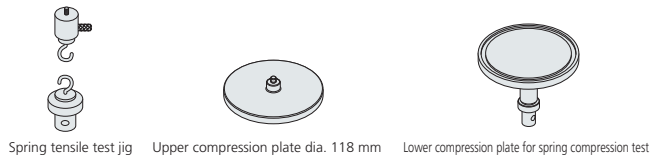
Oblong fish paste sampling type

Upper compression plate

Lower compression plate

Oblong fish paste test set		346-52286-01
Breakdown	Spherical press jig dia. 7 mm, 1 pc	346-52252-03
	Oblong fish paste sampling type, 1 pc	346-52267-02
	Upper compression plate dia. 20 mm, 1 pc	346-51687-08
	Lower compression plate dia. 118 mm, 1 pc	346-51687-12

## Spring Test Jigs



Spring tensile test jig

Upper compression plate dia. 118 mm

Lower compression plate for spring compression test

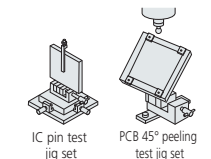
Spring tensile test set		346-52293-02
Breakdown	Spring tensile test jig set, 1 set	346-52174-02
	Spring software, 1 set	345-47052

Spring compression test set		346-52293-03
Breakdown	Upper compression plate dia. 118 mm, 1 pc	346-51687-11
	Lower compression plate for spring, 1 pc	346-52189
	Spring software, 1 set	345-47052

Spring test set (tensile/compression)		346-52293-01
Breakdown	Spring tensile test jig set	346-52174-02
	Upper compression plate dia. 118 mm	346-51687-11
	Lower compression plate for spring	346-52189
	Spring software	345-47052

## IC Pin Test Jig / Peeling Test Jig Set

IC pin test jig set	346-52292-01
PCB peeling test jig set	346-52292-02



IC pin test jig set

PCB 45° peeling test jig set

# Jig Part Number List

## Jig Part Number List

### Application Jigs

Plastic three-point bending jig (for 1 to 500 N load cells)	346-57265-01
Plastic three-point bending jig (for 1 to 5 kN load cells)	346-57265-02

Broken core jig set	346-52290-01
Breakdown	Toothed pushrod B, 1 pc 346-51814-02 Lower broken core jig 346-51818-01

Syringe extrusion test jig	346-57828
Accessories	Adapter with 30 mm dia. hole 348-38626-06 Adapter with 25 mm dia. hole 348-38626-05 Adapter with 20 mm dia. hole 348-38626-04 Adapter with 15 mm dia. hole 348-38626-03 Adapter with 10 mm dia. hole 348-38626-02 Syringe needle attachment jig 348-38626-07

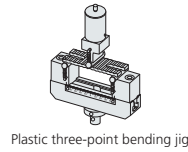
Syringe needle attachment jig	346-51688-02
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Friction modulus measurement jig (ISO)	346-53933-72
Friction modulus measurement jig (ASTM)	346-53933-71

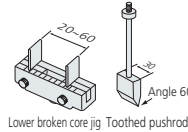
Toothbrush jig set (vice)	346-52291-01
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Fixing base	346-51819-01
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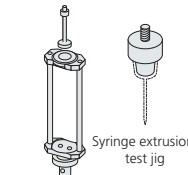
Waterproof tray	346-57115
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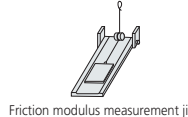
Plastic three-point bending jig



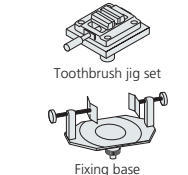
Lower broken core jig Toothed pushrod B



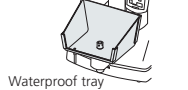
Syringe needle attachment jig



Friction modulus measurement jig



Fixing base



Waterproof tray

### Jig Mounting Adapters

AGS series jig adapter dia. 16 mm	346-51692-01
AGS series jig adapter dia. 10 mm	346-51692-02

Use these adapters when mounting the Shimadzu AGS Series Precision Universal Tester jig to the EZ Test tester.

Rheotech jig mounting adapter set	346-51820-03
Breakdown	M5 screw 346-51820-01 M5 0.9 mm pitch screw 346-51820-02

Lower jig	346-52281-01
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Rheotech jigs can also be used for EZ Test testers.

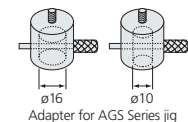
Sun Scientific jig mounting adapter set	346-52295-01
Breakdown	Upper jig, 1 pc 346-52280-01 Lower jig, 1 pc 346-52281-02

Attaching a probe to the upper jig and an adapter to the lower jig allows smooth replacement of different types of test jigs.

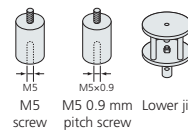
\*Jigs from Sun Scientific Co., Ltd. can be attached as well.

M12 conversion adapter	347-55350-01
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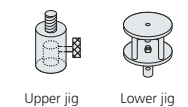
Use this adapter when mounting a jig to a 1 kN, 2 kN or 5 kN load cell.



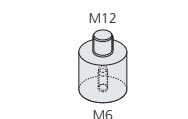
Adapter for AGS Series jigs



M5 screw M5 0.9 mm pitch screw Lower jig



Upper jig Lower jig



M6

### Jig Mounting Adapters, Attachment Type Jigs

Lower jig	346-52281-02
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Attaching a probe to the upper jig and an adapter to the lower jig allows smooth replacement of different types of test jigs.

• Jigs from Sun Scientific Co., Ltd. can be attached as well.

Shearing force and breaking stress jig (upper and lower jig in a set)	Tip 60°	346-51817-02 *1
Cutting force jig (upper and lower jig in a set)		S346-51815-02 *1

Cutting stress test jig (upper and lower jigs in a set)	0.3 mm SS wire	346-51815-02 *1
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Fixing base for chewing gum breaking stress test	346-52274-01
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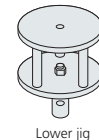
Lipstick test jig set	346-52294-01
Breakdown	Horizontal lipstick holder 346-52022-01 Toothed pushrod B, 1 pc 346-51814-02

Boil-in-bag piercing stand	346-52271-01
Boil-in-bag piercing rod	347-52778 *1

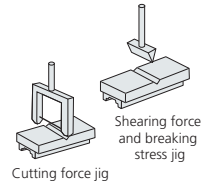
Peeling test (cell) jig	346-52265-01
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Beaker fixing base	346-51819-02
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Base for food elasticity test	346-52275-02
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Lower jig



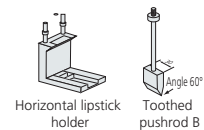
Shearing force and breaking stress jig  
Cutting force jig



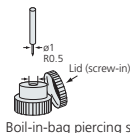
Cutting stress test jig



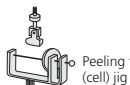
Breaking stress



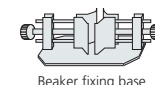
Horizontal lipstick holder  
Toothed pushrod B



Boil-in-bag piercing stand



Peeling test (cell) jig



Beaker fixing base



Base for food elasticity test

\*1 An upper adapter jig is necessary to allow smooth probe replacement.

Upper jig 346-52280-01



Upper jig

Material notation: SS = Stainless steel, Al = Aluminum

## Jig Platform Attachment Jigs

\*Jigs that can be attached to jig platforms

Jig platform (with standard plate)	346-57823
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Can be used for various tests by removing the plate on the platform and replacing the jig with a different type.

Volodkevich bite jig set	346-57805 *1
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Wedge type jig (30° tip, 40 mm wide)	346-57812
Wedge type jig (45° tip, 40 mm wide)	346-57812-01
Wedge type jig (60° tip, 40 mm wide)	346-57812-02

Different wedge type jig tip angles can be selected.

Blade shear jig set (60° cut end face, 3 mm thick, with blade)	346-57807
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### Individual Blade Part Numbers

Flat end face, 3 mm thick	348-38521
60° cut end face, 3 mm thick	348-58522-03
45° cut end face, 3 mm thick	348-38522-01
30° cut end face, 3 mm thick	348-38522-02
Round end face (R1.5), 3 mm thick	348-38523
45° V-cut flat end face	348-38524-02
60° V-cut flat end face	348-38524-03
90° V-cut flat end face	348-38524-01

Different blade edge profiles and V-cut angles can be selected.

Kramer shear cell, 5-blade type	346-57808-01
Kramer shear cell, 10-blade type	346-57808-02

Kramer shear cell, 5-blade type	346-57811
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Three-point bending test jig Punch/Support R0.1 mm (0 to 100 mm between supports, 80 mm wide)	346-57820-01
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Three-point bending test jig Punch/Support R0.1 mm (2 to 100 mm between supports, 80 mm wide) *A punch (15 mm wide) that allows fine adjustment between supports is included.	346-57820-02
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Three-point bending test jig Punch/Support R1 mm (2 to 99 mm between supports, 80 mm wide)	346-57820-03
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Three-point bending test jig Punch/Support R2.5 mm (5 to 95 mm between supports, 80 mm wide)	346-57820-04
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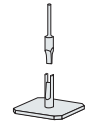
Different punch (upper pressing side) and support (lower two points) tip profiles can be selected.

Nursing care foods testing set (with 10 sample cups (H15))	346-57825
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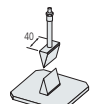
Additional sample cups (H15)	346-57825-11
Additional sample cups (H20)	346-57825-11



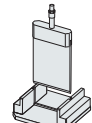
Jig platform



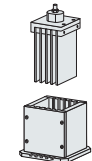
Bortkiewicz bite jig



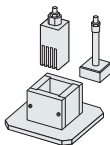
Wedge type jig



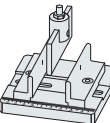
Blade shear jig



Kramer shear cell



Mini Kramer shear cell



Three-point bending test jig



Universal-design food test set

Spreading jig (with 5 sample containers)	346-57810 *1
Additional sample container, 5 pcs	346-57810-01

Gelatinous sample strength evaluation set (0.5" dia. cylindrical jig, with 10 glass bottles)	346-57824 *1
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Snack break test jig set (with 8 mm dia. spherical press jig)	346-57809
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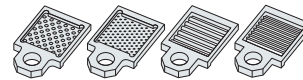
Tortilla break test set, 80 mm dia. hole	346-57814
Tortilla break test set, 60 mm dia. hole	346-57814-01
Tortilla break test set, 40 mm dia. hole	346-57814-02

Forward Extrusion jig (I.D. 50 mm) (with discs with 3, 5, 7 and 10 mm dia. holes)	346-57818
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Back Extrusion jig set (I.D. 50 mm) (with 35, 40 and 45 mm dia. compression plates)	346-57813 *1
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Ottawa cell set (accessories)	346-57821
Plate with 3 mm dia. hole	
Plate with 6 mm dia. hole	
Plate with 3 mm dia. wire	



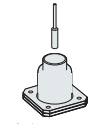
Option	
Inner product reduction adapter (dia. 46 mm)	346-57821-11
Inner product reduction adapter (37 x 37 mm)	346-57821-12

Inserting the adapter in the Ottawa cell can reduce the inner product.  
The Ottawa cell comes in a set with compression plates.

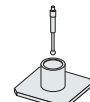
Tablet press-dispense jig set	346-57819 *1
Adapter with 17 mm dia. hole	348-38604-02
Adapter with 12 mm dia. hole	348-38604-01
Accessories	
Adapter with 17 mm dia. hole + R5 /L23 mm slotted hole	348-38567
R5 /L23 mm slotted hole (Applicable to No. 1 to 5 capsules)	348-38603



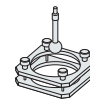
Spreading jig



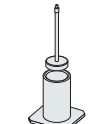
Gelatinous sample strength evaluation set



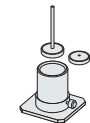
Snack Break Test Jig Set



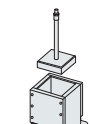
Tortilla break test set



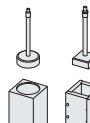
Tubing test jig



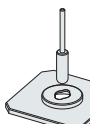
Overflow test jig set



Ottawa cell set



Inner product reduction adapter



Tablet press-dispense jig set



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